

**AKUMS DRUGS & PHARMACEUTICALS LTD.**19,20,21, Sector-6A, I.I.E., SIDCUL, Ranipur  
Haridwar-249403, Uttarakhand, INDIA**QUALITY CONTROL****CERTIFICATE OF ANALYSIS  
(FINISHED PRODUCT)**

<b>Product Name :</b>	NEW IVERMECTOL 12		
<b>Generic Name :</b>	Ivermectin Tablets IP		
<b>Mfg. Lic. No. :</b>	10/UA/2004	<b>Market:</b>	DOMESTIC
<b>Batch No. :</b>	BFC0174	<b>A. R. No.:</b>	F20251222003
<b>Mfg. Date :</b>	12/2025	<b>Pack Size:</b>	1x2 Tablets
<b>Expiry date:</b>	11/2027	<b>Pack Type:</b>	Blister
<b>Batch Size :</b>	1000000 Tablets	<b>Sampled On:</b>	22/12/25
<b>Product Code :</b>	40047763	<b>Sample Quantity:</b>	150 Tablets
<b>Specification No, Ver No.:</b>	STS/FP/40047763-01	<b>Sampled By:</b>	DHARMENDRA SINGH
<b>Ref. STP No. , Ver No.:</b>	STP/FP/40047763-01	<b>Analyzed By:</b>	VISHWAVEER KUMAR
<b>Manufactured For :</b>	Sun pharma laboratories ltd.	<b>Date of Analysis:</b>	29/12/25
<b>Manufactured By :</b>	Akums Drugs & Pharmaceuticals Ltd.	<b>Analysis Completion Date:</b>	31/12/25

S.No.	TEST	ACCEPTANCE CRITERIA	RESULTS
1	Description	White to off white, round, flat, scored on one side, plain on other side & uncoated tablets. 2 tablets packed in a blister of clear PVDC film & printed aluminium foil.	White , round, flat, scored on one side, plain on other side & uncoated tablets. 2 tablets packed in a blister of clear PVDC film & printed aluminium foil.

	Prepared By QC	Reviewed By QC	Approved By QC
<b>Date</b>	31/12/25 19:32:48	31/12/25 19:33:44	31/12/25 19:39:25
<b>Name</b>	PRASHANT KUMAR	SUMIT KUMAR	DHIRAJ KANDWAL
<b>Designation</b>	ASST.EXECUTIVE	ASST. MANAGER	SR. MANAGER

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2	Identification (By HPLC)	In the Assay, the retention times of the H <sub>2</sub> B <sub>1a</sub> and H <sub>2</sub> B <sub>1b</sub> peaks in the chromatogram obtained with the test solution correspond to the peaks in the chromatogram obtained with reference solution (a).	In the Assay, the retention times of the H <sub>2</sub> B <sub>1a</sub> and H <sub>2</sub> B <sub>1b</sub> peaks in the chromatogram obtained with the test solution correspond to the peaks in the chromatogram obtained with reference solution (a).

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3	Dimension	As below	As below
3.a	Diameter	9.1 mm $\pm$ 0.2 mm	9.01 mm
3.b	Thickness	3.2 mm $\pm$ 0.3 mm	3.19 mm
4	Average weight	260.0 mg $\pm$ 5.0%	260.71 mg
5	Uniformity of weight	Within $\pm$ 5.0% of Average Weight	-2.10% to +2.24%

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6	Disintegration Time	Not more than 15 minutes	Passes (01 Minutes 58 Seconds)
7	Hardness	Not less than 40 Newton.	55.9 Newton
8	Friability	Not more than 1.0 % w/w	0.17 % w/w
9	Water (By Karl Fischer)	For Information only	3.27%

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S.No.	TEST	ACCEPTANCE CRITERIA	RESULTS
10	Dissolution	Not less than 80 % (Q) of the stated amount of sum of H <sub>2</sub> B <sub>1a</sub> (C <sub>48</sub> H <sub>74</sub> O <sub>14</sub> ) and H <sub>2</sub> B <sub>1b</sub> (C <sub>47</sub> H <sub>72</sub> O <sub>14</sub> ) in the medium in 45 minutes.	101.57%, 105.52%, 102.16%, 105.57%, 101.86%, 102.36%
11	Uniformity of content	85% to 115% of average value.	95.2% to 104.6%

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12	LIMIT OF 8a-oxo-H2B1a	Not more than 2.0%.	0.11 %
13	Microbial limit test	As Below	As Below
13.a	Total Aerobic Viable Count	Not more than 1000cfu/gm	Not applicable
13.b	Total fungal count	Not more than 100cfu/gm	Not applicable

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S.No.	TEST	ACCEPTANCE CRITERIA		RESULTS
13.c	Tests For Specified Microorganisms	As below		As below
13.c. 1	E.coli	Should be absent/gm		Not applicable
14	Assay - Each uncoated tablet contains:	Shelf Life Limit	Release Limit	

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	Ivermectin IP - 12 mg/Tab	NLT 10.80mg/Tab to NMT 13.20mg/Tab  (NLT 90.0% to NMT110.0% of label claimed)	NLT 11.40mg/Tab to NMT 12.60mg/Tab  (NLT 95.0% to NMT105.0% of	12.04mg 100.3%

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**CONCLUSION :** The Finished Product complies as per IP 2022 & In-House Specifications.

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